

## AK 20-3 TYPE WATERSTOP

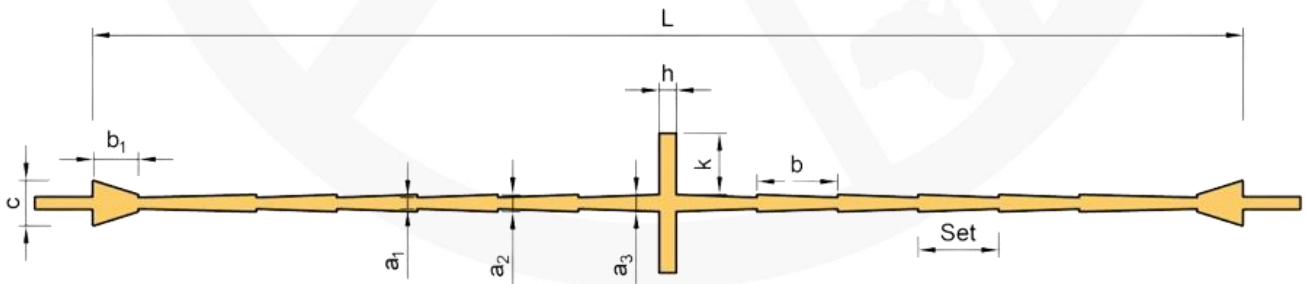
- AK type waterstops used in full and partial contraction joints are preferred in structures with low water pressure because they are economical.
- Waterstops can be joined to each other by heat (thermal) welding (150 °C - 180 °C).



## TECHNICAL DATA

### General Application Areas of Waterstop

- Dams,
- Irrigation canals,
- Water tanks, reservoirs,
- Water purification plants,
- Swimming pools,
- Docks Transmission tunnels,
- Hydroelectric power plants,
- Bridges,
- Metro constructions,
- Viaducts,
- Retaining walls,
- Slabs on ground and foundations,
- Industrial structures.



Product Code	L	a <sub>1</sub>	a <sub>2</sub>	a <sub>3</sub>	Set quantity	c	b	b <sub>1</sub>	h	k	Production Length
AK 20-3	200 ± 5	2 ± 0.5	3 ± 0.5	3 ± 0.5	6	9 ± 0.5	14 ± 0.5	8 ± 0.5	3 ± 0.5	10 ± 0.5	20 meters

Waterstop dimensions are in millimeters.

### Mechanical Properties

Analysis	Basic requirement		Unit	Standard	
Tensile strenght ( $\sigma_0$ )	Average value	At least 14	N/mm <sup>2</sup>	TS 3078	
	Smallest value	At least 12	N/mm <sup>2</sup>	TS 3078	
Elongation rate at break ( $\epsilon_0$ )	Average value	At least 225	%	TS 3078	
	Smallest value	At least 200	%	TS 3078	
Type A Shore durometer hardness rating ( $H_0$ )		75 ± 5	Shore A	TS 3078	
Unit volume mass (d)		1.27 ± 0.04	g/cm <sup>3</sup>	TS 3078	
Water absorption rate by mass (s)		Maximum 1.5	%	TS 3078	
After aging	Tensile strenght	$\sigma_1$	Maximum 0.80 x $\sigma_0$	N/mm <sup>2</sup>	TS 3078
		Rate of change	Maximum 20	%	TS 3078
	Elongation rate at break	$\epsilon_1$	At least 0.80 x $\epsilon_0$	%	TS 3078
		Rate of change	Maximum 20	%	TS 3078
	Type A Shore durometer hardness rating	$H_1$	$H_0 \pm 5$	Shore A	TS 3078
		Amount of change	± 5	Shore A	TS 3078
Residue fraction by mass (k)		Maximum 5.0 (m/m)	%	TS 3078	