

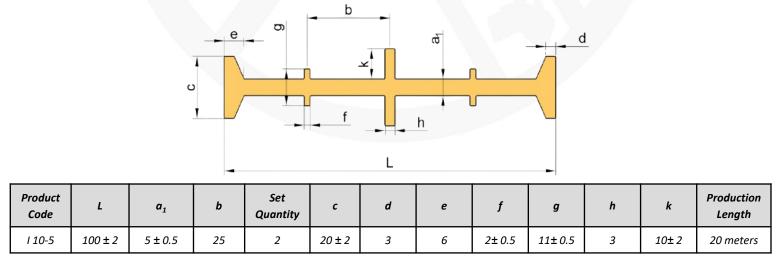
# I 10-5 TYPE WATERSTOP

- It is used at the joints of raft foundation raft foundation, raft foundation - shear wall or shear wall - shear wall in structures exposed to low and high water pressure in full and partial contraction joints.
- Waterstops can be joined to each other by heat (thermal) welding (150 °C - 180 °C).

## **TECHNICAL DATA**

#### **General Application Areas of Waterstop**

- Dams,
- > Irrigation canals,
- Water tanks, reservoirs,
- Water purification plants,
- Swimming pools,
- Docks Transmission tunnels,
- Hydroelectric power plants,
- Bridges,
- Metro constructions,
- Viaducts,
- Retaining walls,
- Slabs on ground and foundations,
- Industrial structures.



Waterstop dimensions are in millimeters.

# ARFEN İNŞAAT VE YAPI TEKNOLOJİLERİ SAN. TİC. A.Ş.

www.arfen.com - www.arfen.eu - www.arfenusa.com

### Arfen Headquarter: İstanbul / Türkiye T: +90 212 485 16 15 arfen@arfen.com



### Mechanical Properties

Analysis	Basic requirement			Unit	Standard
Tensile strenght ( $\sigma_0$ )	Average value		At least 14	N/mm²	TS 3078
	Smallest value		At least 12	N/mm²	TS 3078
Elongation rate at break ( $\varepsilon_o$ )	Average value		At least 225	%	TS 3078
	Smallest value		At least 200	%	TS 3078
Type A Shore durometer hardness rating $(H_o)$			75 ± 5	Shore A	TS 3078
Unit volume mass (d)			1.27 ± 0.04	g/cm³	TS 3078
Water absorption rate by mass (s)			Maximum1.5	%	TS 3078
After aging	Tensile strenght	$\sigma_1$	Maximum0.80 x σ <sub>0</sub>	N/mm²	TS 3078
		Rate of change	Maximum 20	%	TS 3078
	Elongation rate at break	$\varepsilon_1$	At least 0.80 x $\varepsilon_0$	%	TS 3078
		Rate of change	Maximum 20	%	TS 3078
	Type A Shore durometer hardness rating	H <sub>1</sub>	$H_o \pm 5$	Shore A	TS 3078
		Amount of change	± 5	Shore A	TS 3078
Residue fraction by mass (k)			Maximum 5.0 (m/m)	%	TS 3078

ARFEN İNŞAAT VE YAPI TEKNOLOJİLERİ SAN. TİC. A.Ş.

Arfen Headquarter: İstanbul / Türkiye T: +90 212 485 16 15 arfen@arfen.com